

Date: Monday, 15/12/2008 2:01:44 PM
 User: Julie Dawson

Process Sheet

| | | | |
|----------------------------------|--|-------------------------|---------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : GASKET |
| Job Number | : 44088 | | |
| Estimate Number | : 11158 | | |
| P.O. Number | : | Part Number | : D3245 |
| This Issue | : 15/12/2008 | S.O. No. | : |
| Prsht Rev. | : NC | Drawing Number | : D3245 REV B |
| First Issue | : / / | Project Number | : N/A |
| Previous Run | : 35607 | Drawing Revision | : B |
| | Type : PURCHASED PARTS | Material | : |
| Written By | : | Due Date | : 22/12/2008 |
| Checked & Approved By | : <u>Julie Dawson</u> | Qty: | 60 Um: Each |
| Comment | : Est: D 05.06.28 Now purchased Est Rev.E ECN 1052 07-11-01 DD verified by: | | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING

Issue P/O: 7835

Email or Ship DXF file to vendor

Possible Supplier: Wawanosh Industrial Services or Specialty Gaskets Inc.

Material: Durabla Black Gasket 0.035" thick per MIL-A-7021C or MIL-A-17472B or MIL-G-12803A

Material release note is required

0208121660 SF

| | | |
|-----|--------|--------|
| 2.0 | D3245P | Gasket |
|-----|--------|--------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 60.0000 Each(s)
 Gasket

| | | |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

8/14/18(60)

| | | |
|-----|-----|-------------------|
| 4.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



Comment: DIMENSIONAL CHECK

09/01/05

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: IB 9-1-5WATER SET

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 15/12/2008 2:01:44 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 44088

Part Number: D3245

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(62)

Comment: FINAL INSPECTION/W/O RELEASE

12/09/01/06

MF 09-01-06

Job Completion



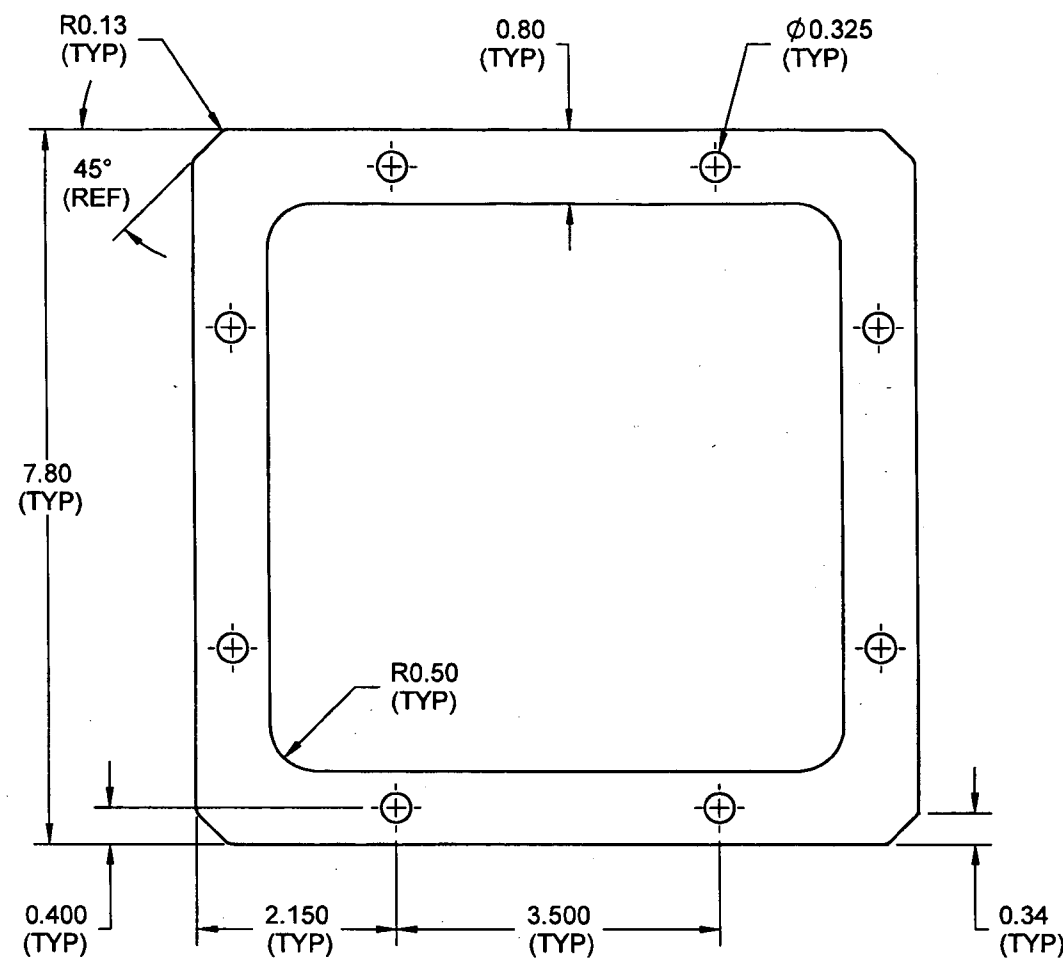
| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

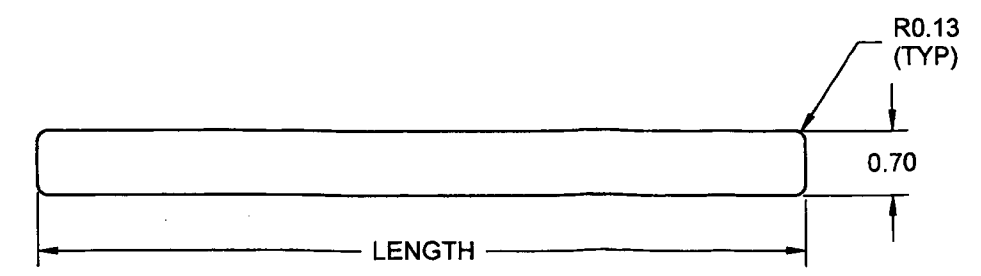
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



D3245-7 GASKET



D3245-X GASKET

| P/N | LENGTH |
|----------|--------|
| D3245-9 | 8.35 |
| D3245-11 | 9.01 |
| D3245-13 | 9.50 |

RELEASED
07.12.03

- NOTES:**
- 1) MATERIAL: DURABLE BLACK GASKET, 0.035 THICK
(PER MIL-A-7021C OR MIL-A-17472B OR MIL-G-12803A)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 44088

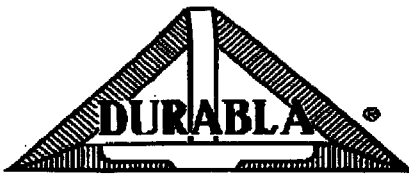
| | | | |
|------------|-----------------|--|--------------|
| DESIGN | <i>PH</i> | DART AEROSPACE LTD | |
| DRAWN | <i>PH</i> | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | <i>PH</i> | DRAWING NO. | REV. B |
| MFG. APPR. | <i>PH</i> | D3245 | SHEET 7 OF 7 |
| APPROVED | <i>PH</i> | TITLE | SCALE |
| DE APPR. | <i>PH</i> | ACCESS PANEL ASSEMBLY | 1:2 |
| DATE | 07.10.02 | <small>COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |

12/19/2008 FRI 12:12 FAX 613 632 4443 DART HELICOPTER SERVICE

+1-613-966-1572

T-265 P001/002 F-199

12-19-'08 12:59 FROM-Durabla



DURABLA CANADA LTD

293 UNIVERSITY AVENUE

BELLEVILLE, ONTARIO

TEL: (613) 966-1442

K8N 5B3

FAX: (613) 966-1572

e-mail: durabla@sympatico.ca

www.durabla.com

FACSIMILE TRANSMISSION

ATTENTION: Chantal
COMPANY: Dart Aerospace
FROM: Sierra
SUBJECT:

FAX #: 613-632-4443
DATE: December 19, 2008
PAGE 1 OF: 2

Hi Chantal

Please find following a Certificate of Quality.

Thank you and have a nice day

Sierra

GASKETS

12-19-'08 12:59 FROM-Durabla

+1-613-966-1572

T-265 P002/002 F-199



DURABLA CANADA LTD.

293 UNIVERSITY AVENUE,
BELLEVILLE, ONTARIO

FAX: (613) 966-1572

K8N 5B3

TEL: (613) 966-1442

CERTIFICATE OF QUALITY

December 19,
2008

Customer: DART AEROSPACE LTD.
Customer Order #: 2980
Durabla Order #: 721456
Product: DURABLA Black
Quantity Shipped: (1)-1/32x60x144

S
09/01/05

We certify that the gasket material supplied on the above referenced customer is in full compliance with the requirements of the customer purchase order. This product was manufactured within the scope of our Quality System which is registered to ISO 9001:2000.

We certify that the materials composition is:

- NBR rubber binder
- Curing chemicals usual in rubber
- Mineral fillers
- White chrysotile asbestos fibers

We certify that all compressed gasket material is manufactured with no antimony, cyanide, arsenic, barium cadmium, chromium, lead, mercury, nickel, selenium, silver, copper, molybdenum, tin, or zinc is used as an ingredient filler or additive. To the best of our knowledge the product did not, while in our possession, come into contact with any of these materials and should be free from contamination.

Sign Dick

for

Dick Deegan
President